

Installation and Wiring

The PRP slipping has to be installed only by qualified personnel in compliance with current safety standards. Power to the machine must be turned off before carrying out cabling. Connections are to be made in compliance with the wiring scheme of the controlled equipment. After installation has been completed, the installer is required to check that all commands are working properly. Avoid prolonged contact with oils and acids when using the equipment, as these may damage the products.

- 1) Using the locknuts (Ref. 2), attach the central pipe (Ref. 10) to a minimum 3 mm thick plate with a central hole of $\varnothing 48.5 \div 52.5$ mm (using the reducing cable clip on the nuts). As an alternative the central pipe (Ref. 10) can be attached to a plate with a threaded hole of $\varnothing 48$ mm, 1.5 mm pitch using the locknuts as jam nuts (Ref. 2).
- 2) Rotation is achieved thanks to 4 $\varnothing 13$ mm pivots situated on the cover (Ref. 7) at a distance of 100 mm from each other. We recommend the coupling to be made with slack to take up any possible runout during rotation. The movement can also be obtained by rotating the central tube (Ref. 10) by means of a suitable coaxial joint and by keeping the cover (Ref.7) fixed by the 4 pivots.
- 3) The cables are connected to the brushes through the pipe union (Ref. 3) on the lower flange (Ref. 15). The rings are connected to the upper terminal board (Ref. 6) through the pipe union (Ref. 3). Please ensure that the wires do not interfere with any moving parts. During the tightening of the cables to the brushes, brush holders must be locked.
- 4) Please check the equipotential of any surfaces not generally recommended to be used under tension, and the ground connection using the cables provided.

Maintenance

A programme of periodical maintenance is required to be carried out to ensure that the PRP slipping is kept in perfect working order. All maintenance is to be effected by qualified personnel using only original spare parts. The first maintenance is to be carried out within 300 hours rotation (50 revs/min) or 12 months after installation. Successively, maintenance should be carried out every 18 months. Any defective or altered parts must be promptly replaced, even outside the maintenance schedule, as they could impact on the device safety. In particular:

- 1) Disconnect from power source and wait until the internal parts have cooled down.
- 2) Remove the mobile semicovers (Ref. 22).
- 3) Copper-graphite brushes execution: check the brushes for wear and tear, and check that they fit properly to the rings. Blade brushes execution: check the brushes and rings for wear and tear. As for the brushes 20 Amps, they must be in contact with the rings, without lifting the holders.
- 4) Copper-graphite brushes execution: remove copper-graphite dust with de-humidified compressed air or a clean brush. Blade brushes execution: remove dust or grease and grease again with a suitable lubricant.
- 5) Check tightness of cables.
- 6) Check that the cover seal is in good condition.
- 7) Replace the mobile semicovers (Ref. 22).

Please note that the guarantee does not cover any equipment whose parts have been modified and tampered. RAVIOLI declines any responsibility for damage deriving from incorrect installation or use of the product.

Dimensions

