

7.2



D.C. Contactors LOGO Series-TL20

D.C. Contactors

LOGO Series - TL20

150A

Main features of the range

The range of LOGO series type TL20 contactors, which are both compact in size and powerful, has been designed in accordance with the safety requirements as set out in the EUROPEAN DIRECTIVE CEE 89/392 as well as with Norms CEI EN 60947-4-1 and EN 1175-1.

The products included in the range are suitable for the traction and material handling sectors using direct current and can be applied to lift trucks, industrial cleaning machines, various services on board ships and boats as well as to road and rail transport vehicles.

Coils

The d.c.coils feature terminals with 6mm double connections. Standard duty is in intermittent mode (50%). Maximum working time is 15 mins (temporary duty).

Normalised voltages: 12 - 24 - 36 - 48 - 72 - 80 - 96V.

The following are available: reduced consumption coils for continuous duty-**option P**.

Main contacts

These contactors have double breaking contacts, in Ag-CdO special alloy, resistant to arc and suitable for heavy duty. The contacts are also available as spare parts.

Further options

Option M - magnetic blowouts

TL20M contactors featuring permanent magnets are recommended for voltages $\geq 48V$ dc.

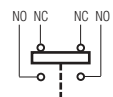
In this case the polarities indicated on the cover must be respected.

Option V - dust protection

Closed contact housings can be applied to protect the contactor from oil splashes and dust.

This option can not be used on contactor types with permanent magnets.

Option A - auxiliary contacts



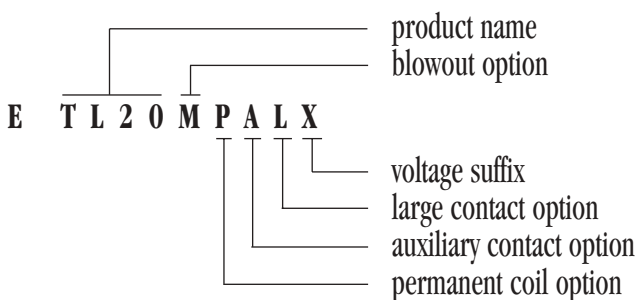
A microswitch of INO+INC auxiliary contacts can be supplied mounted on the TL20 types of contactors.

Operating current (resistive load) 5A-24Vcc



Codes for placing orders

The product code is composed as follows:



The numeric suffix identifying voltage is as follows:

Voltage (V)	12	24	36	48	72	80	96
Suffix	1	2	3	4	7	8	9

Recommended working positions:
either horizontal or vertical with poles pointing upwards.

Single Pole Contactors Type TL20

LOGO series single pole contactors type TL20 are available in the following versions:

- 50% intermittent coil
- 100% intermittent-permanent coil (option P)
- application of magnetic blowouts (option M)
- application of dust protection (option V)
- application of auxiliary contacts (option A)
- with large, main contacts (option L)



Types and Codes

Type	Code
TL20 50% int.	E TL20
TL20 50% int. and magnets	E TL20M
TL20 100% int.	E TL20P
TL20 100% int. and magnets	E TL20MP

The suffix A is to be added to these codes when the mounted auxiliary contact is required.

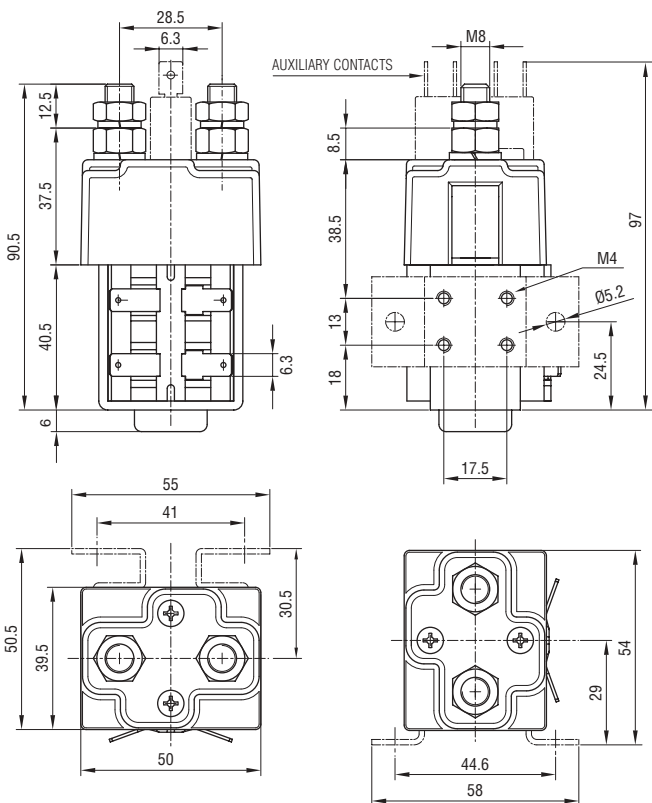
Option L - large contacts

The TL20 range of contactors feature standard D.8mm contacts. For more severe applications, the TL20 series can mount larger contacts D.10 mm.

The suffix L denotes the wide contact code.

PERFORMANCES

Contactor	TL20	TL20M	TL20P
Nominal operating current at 50% intermittent, 300 op/h	I_e 150A	150A	150A
Thermal current rating	I_{th} 100A	100A	100A
Nominal voltage	U_e 24V	48V	24V
Breaking capacity with 15 ms time constant	675A	675A	675A
Category of usage	DC5	DC5	DC5
Working voltage limits	0,7-1,1Vn	0,7-1,1Vn	0,8-1,1Vn
Coil power dissipation	20W	20W	12W
Manoeuvre time	pull-in time	$\leq 20ms$	$\leq 20ms$
	drop-out time	$\leq 10ms$	$\leq 10ms$
Max clamps torque	60 kgcm	60 kgcm	60 kgcm
Mechanical life	op.n. 3×10^6	3×10^6	3×10^6
Contact material	AgCdO	AgCdO	AgCdO
Main contacts	1NO	1NO	1NO



Single Pole Contactors Type TL25

LOGO series single pole contactors type TL25 are available in the following versions:

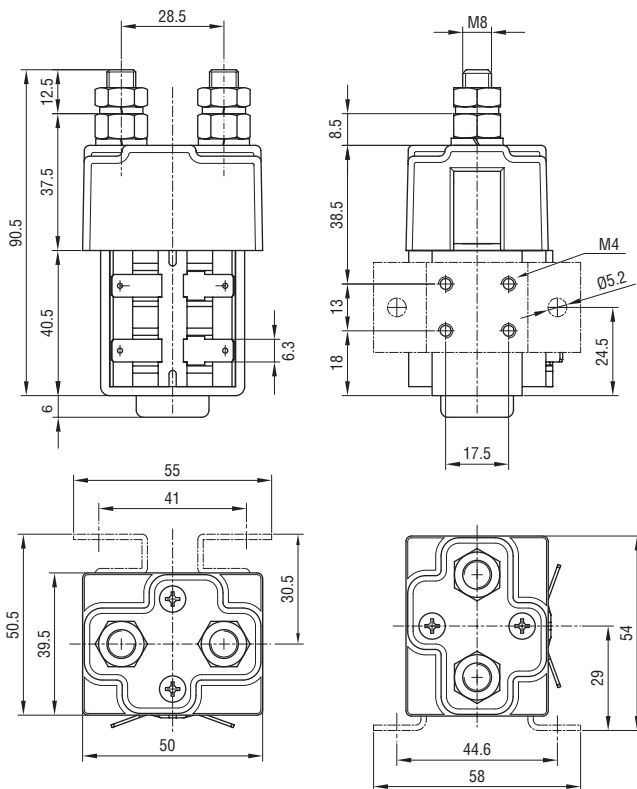
- 50% intermittent coil
- application of magnetic blowouts (option M)
- application of dust protection (option V)



Types and Codes

Type	Code
TL25 50% int.	E TL25
TL25 50% int. and magnets	E TL25M

On request, for large quantity, TL25 contactors can be supplied with permanent coil (option P) and/or with large contacts (option L)



PERFORMANCES

Contactor		TL25	TL25M
Nominal operating current at 50% intermittent, 300 op/h	I_e	150A	150A
Thermal current rating	I_{th}	100A	100A
Nominal voltage	U_e	24V	48V
Breaking capacity with 15 ms time constant		675A	675A
Category of usage		DC5	DC5
Working voltage limits		0,7-1,1Vn	0,7-1,1Vn
Coil power dissipation		20W	20W
Manoeuvre time	pull-in time	≤ 20ms	≤ 20ms
	drop-out time	≤ 10ms	≤ 10ms
Max clamps torque		60 kgcm	60 kgcm
Mechanical life	op.n.	3x10 ⁶	3x10 ⁶
Contact material		AgCdO	AgCdO
Main contacts		1NC	1NC

Double Pole Contactors Type TL22

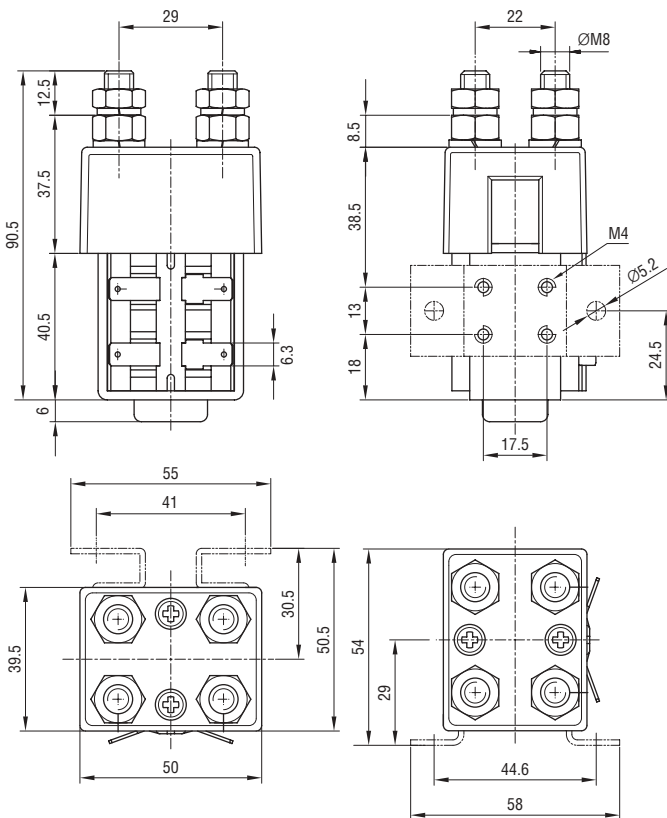
LOGO series double pole contactors type TL22 are available in the following versions:

- 50% intermittent coil (standard version)
- 100% intermittent-permanent coil (option P)

Neither magnetic blowouts nor auxiliary contacts can be mounted on these contactors.

Types and Codes

Type	Code
TL22 50% int.	E TL22
TL22 100% int.	E TL22P



PERFORMANCES

Contactor	TL22	TL22P
Nominal operating current at 50% intermittent, 300 op/h	I_e 150A	150A
Thermal current rating	I_{th} 100A	100A
Nominal voltage	U_e 48V	48V
Breaking capacity with 15 ms time constant	675A	675A
Category of usage	DC5	DC5
Working voltage limits	0,7-1,1Vn	0,8-1,1Vn
Coil power dissipation	20W	12W
Manoeuvre time	pull-in time $\leq 20ms$ drop-out time $\leq 10ms$	$\leq 20ms$ $\leq 10ms$
Max clamps torque	60 kgcm	60 kgcm
Mechanical life	op. n. 3×10^6	3×10^6
Contact material	AgCdO	AgCdO
Main contacts	2NO	2NO

D.C. Motor Reversers

Types TL222

Main features

The joining of two contactors of the type TL22 or TL22P makes the construction of corresponding motor reversers possible, and these are supplied with electrical connections and with a common bracket.

Main contacts: 2x2NO

- 50% intermittent coil (standard version)
- 100% intermittent-permanent coil (option P)

Neither magnetic blowouts nor auxiliary contacts can be mounted on these motor reversers.

Performances: see TL22 and TL22P on page 5

Correct use of the motor reverser

The used contactors have fast drop-out times (10 msec) and relatively long pull-in times (approx. 20 msec).

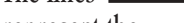
In this way, safe reversals can be carried out without the risk of the contacts being closed at the same time.

The use of suppressor diodes, however, increases drop-out times, and therefore it is important to choose the most suitable type of suppressor (diode+resistor).

Types and Codes

Type	Code
TL222 50% int.	E TL222
TL222 100% int.	E TL222P

Diagrams of functioning

The lines  represent the links supplied with the motor reverser.

